

FIG. 1A

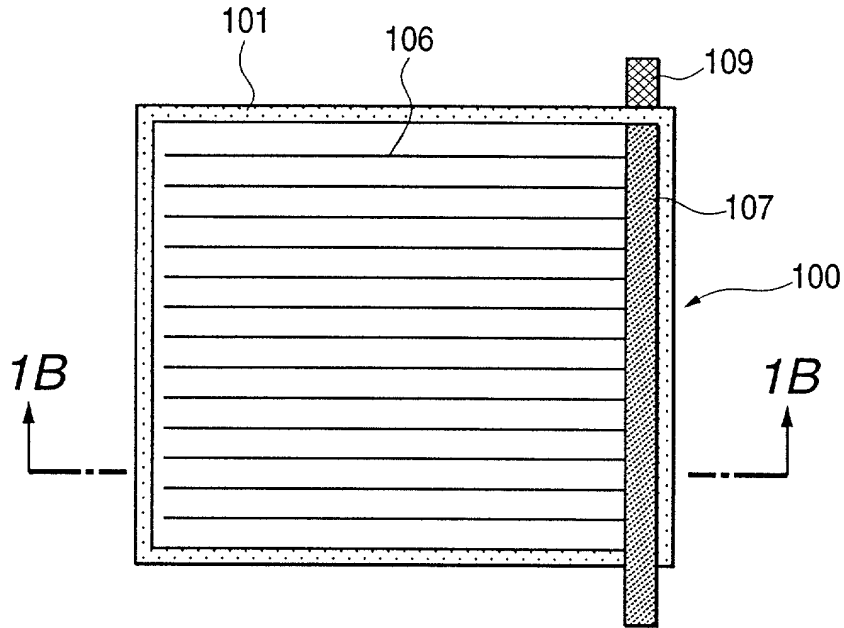


FIG. 1B

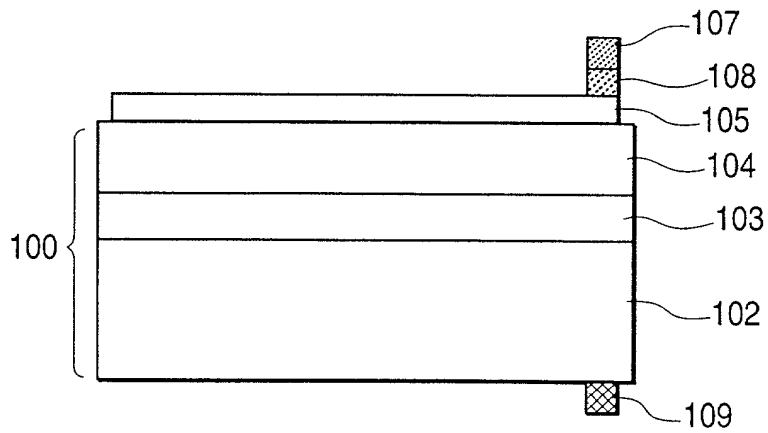


FIG. 2A

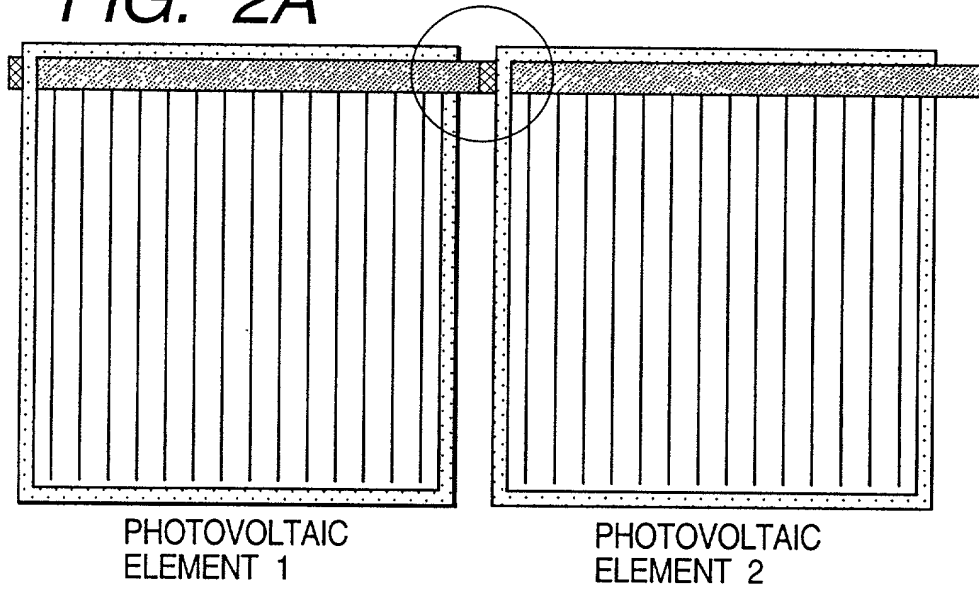


FIG. 2B

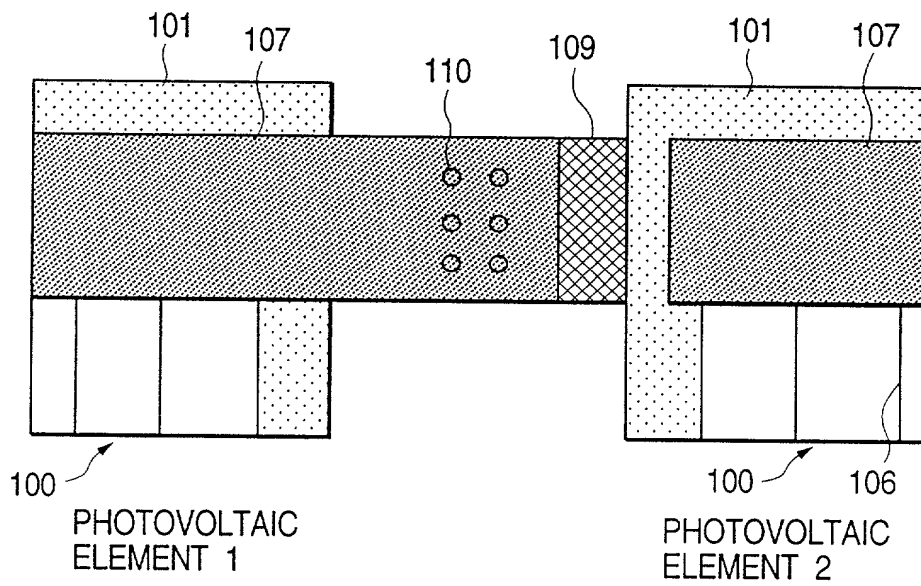


FIG. 2C

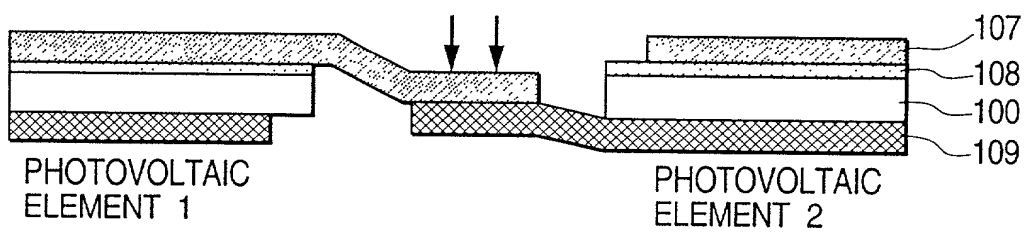


FIG. 3A

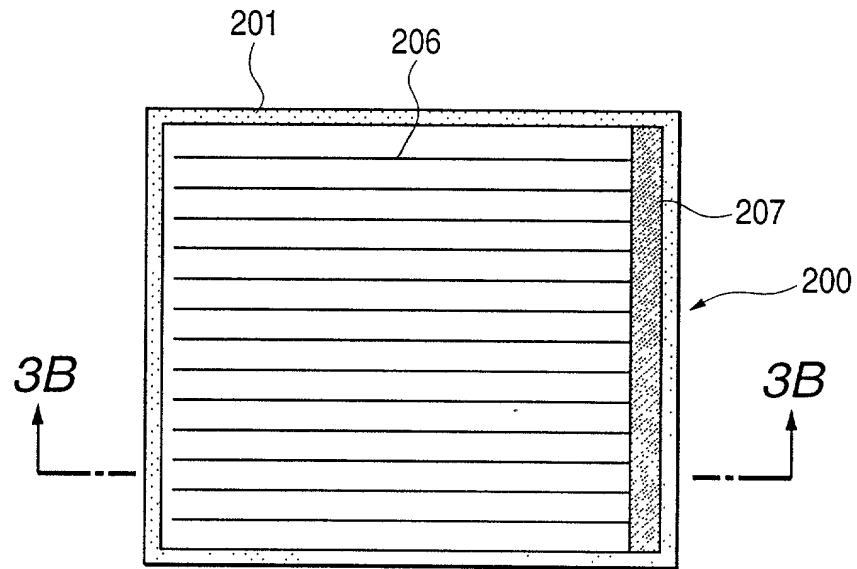


FIG. 3B

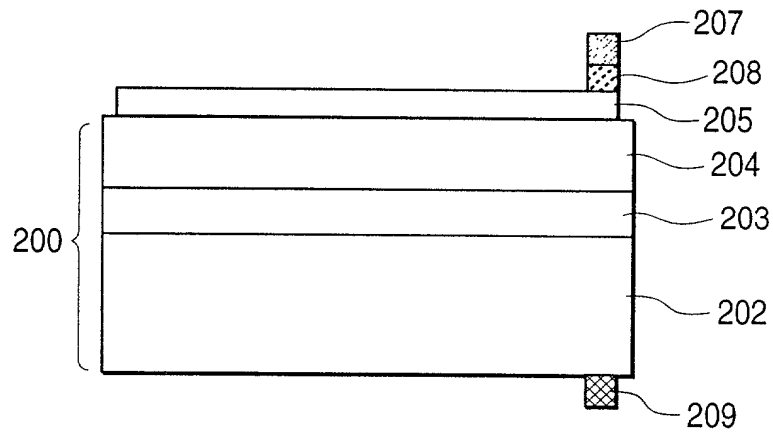


FIG. 4A

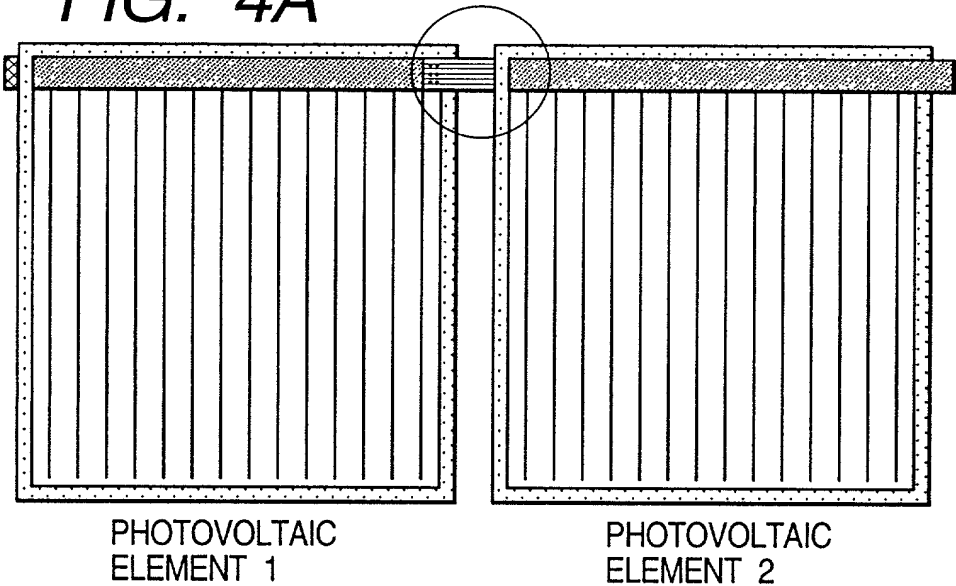


FIG. 4B

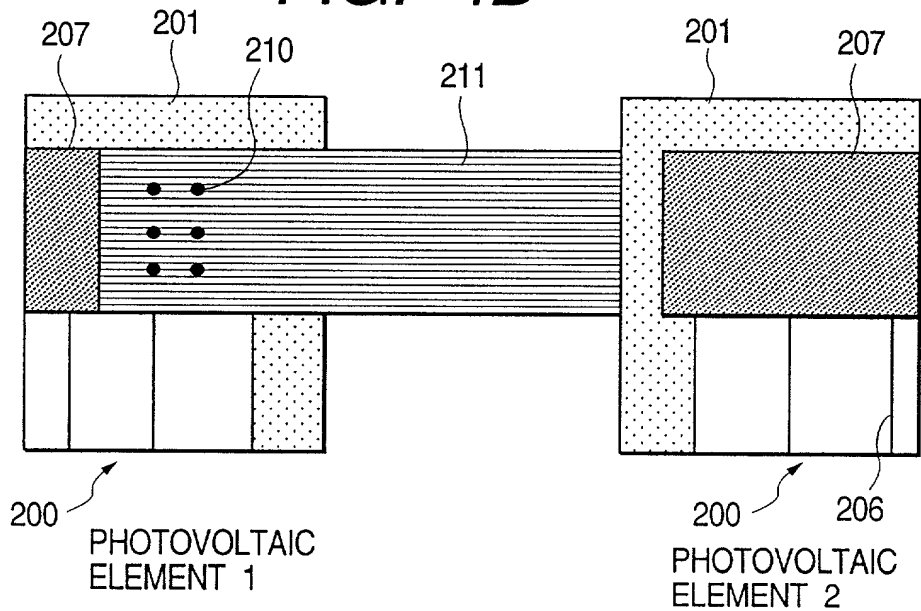


FIG. 4C

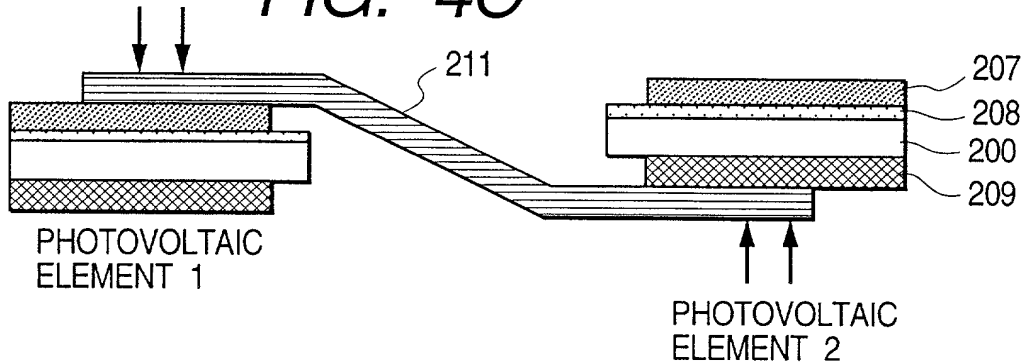


FIG. 5A

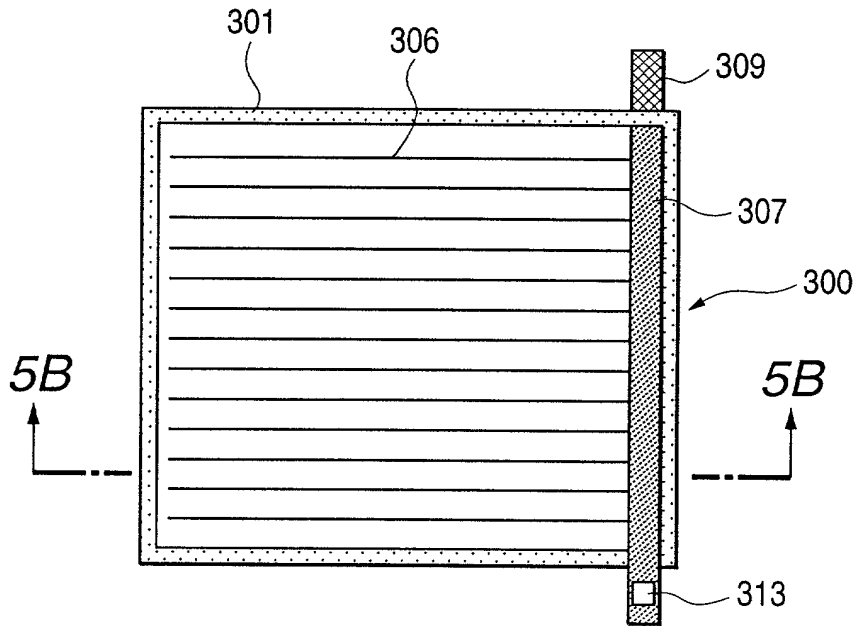
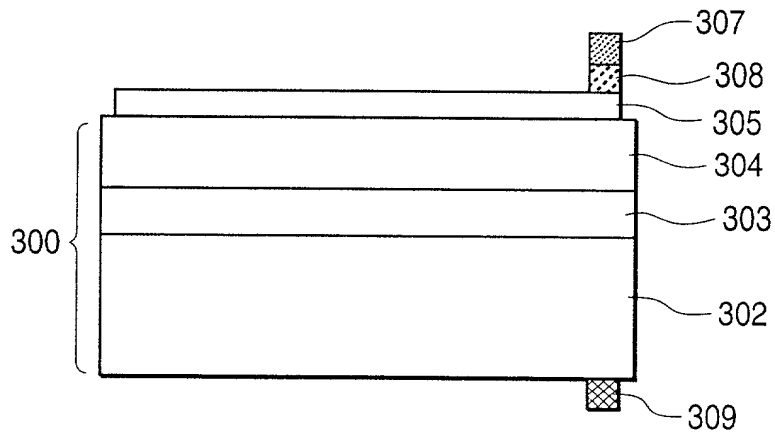


FIG. 5B



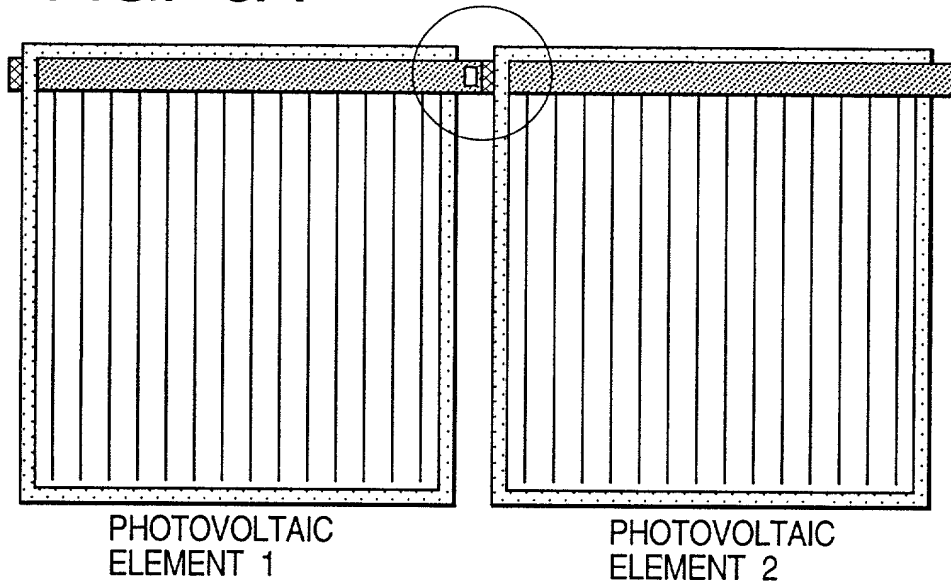
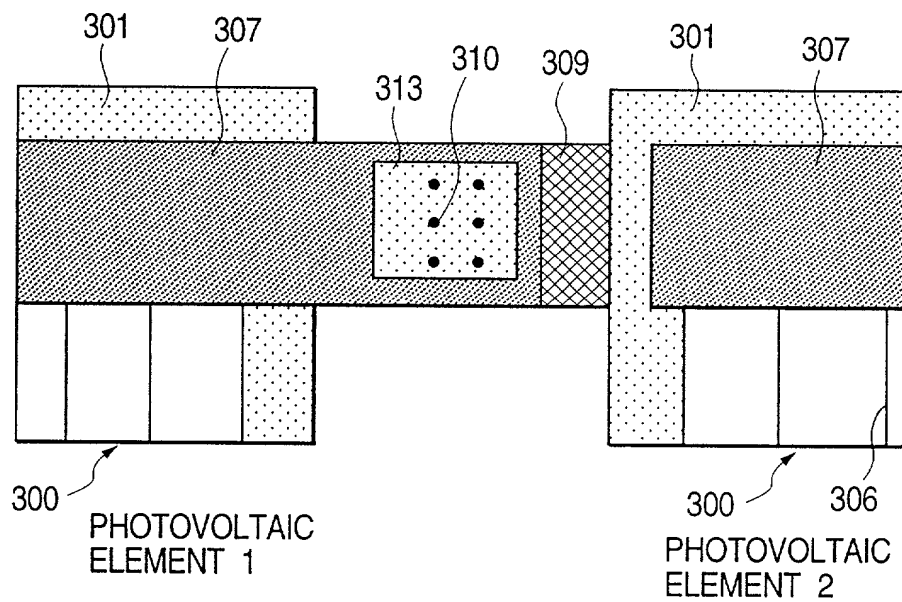
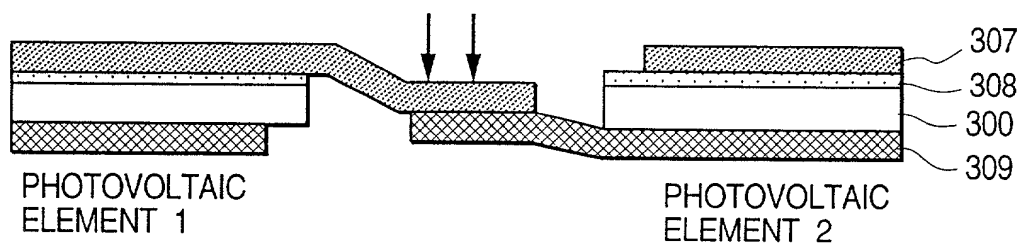
*FIG. 6A**FIG. 6B**FIG. 6C*

FIG. 7A

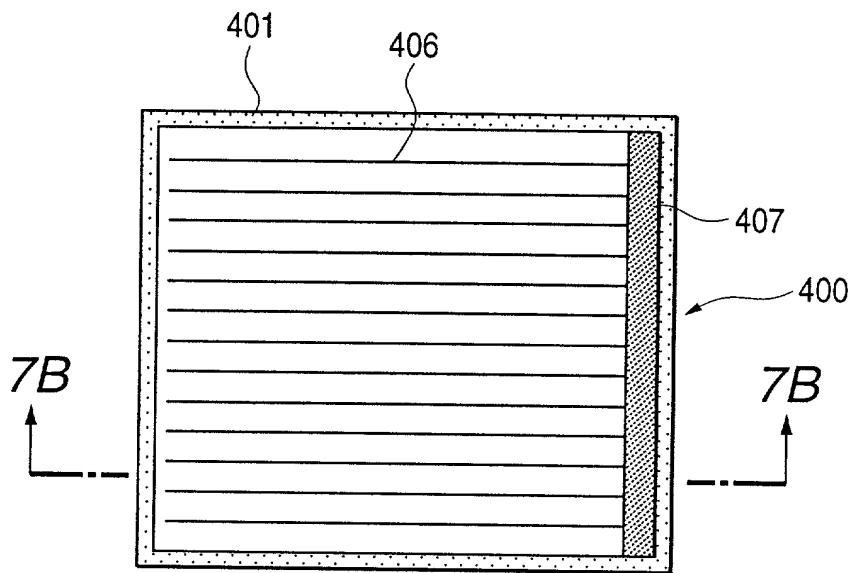
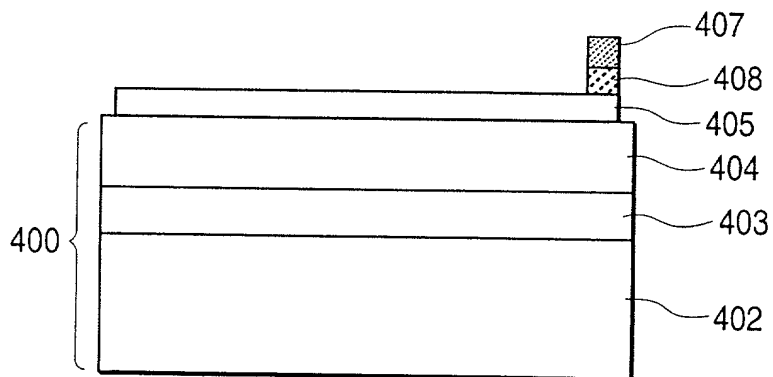


FIG. 7B



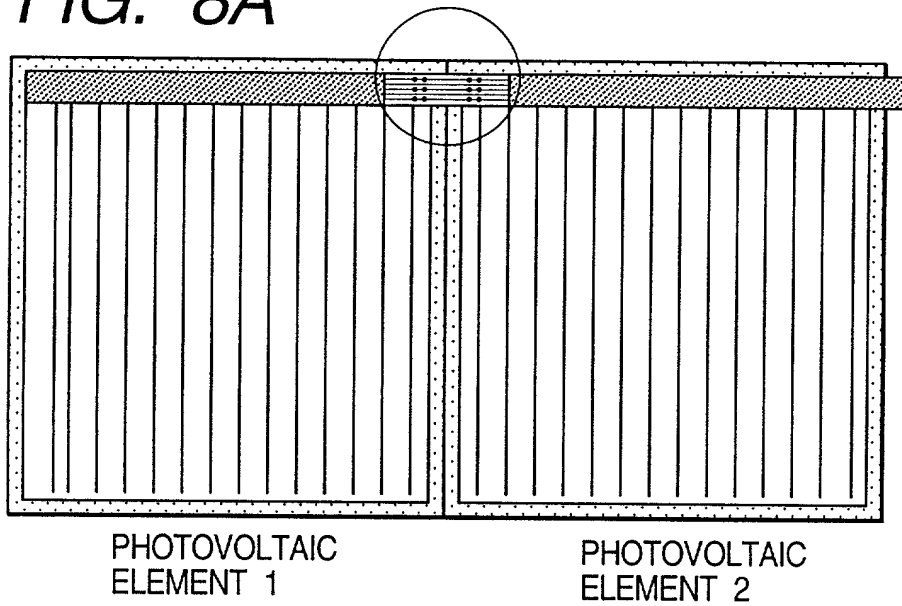
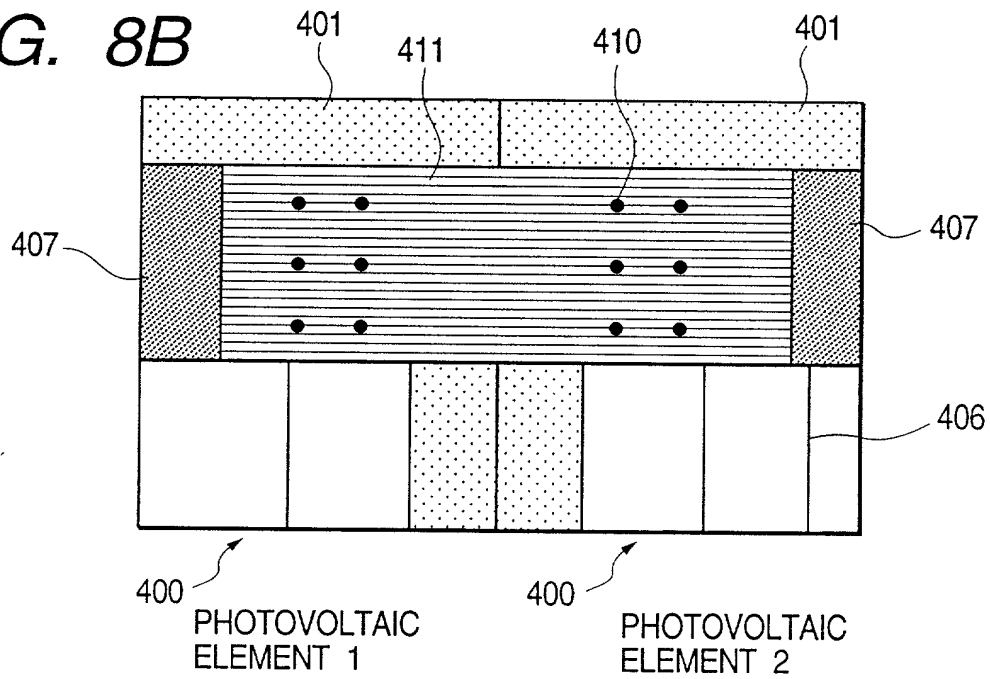
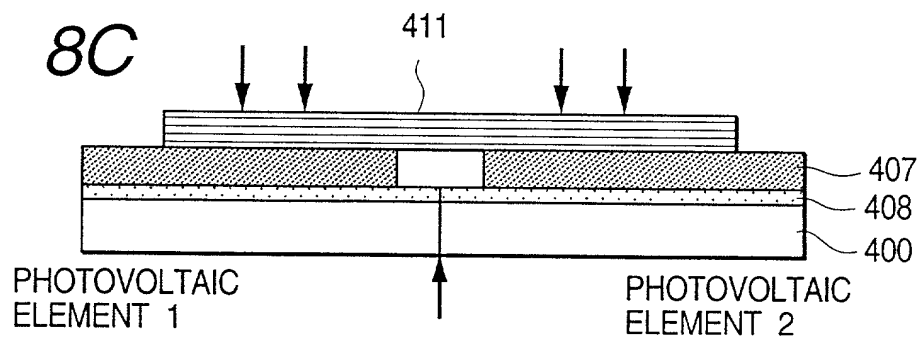
**FIG. 8A****FIG. 8B****FIG. 8C**



FIG. 9A

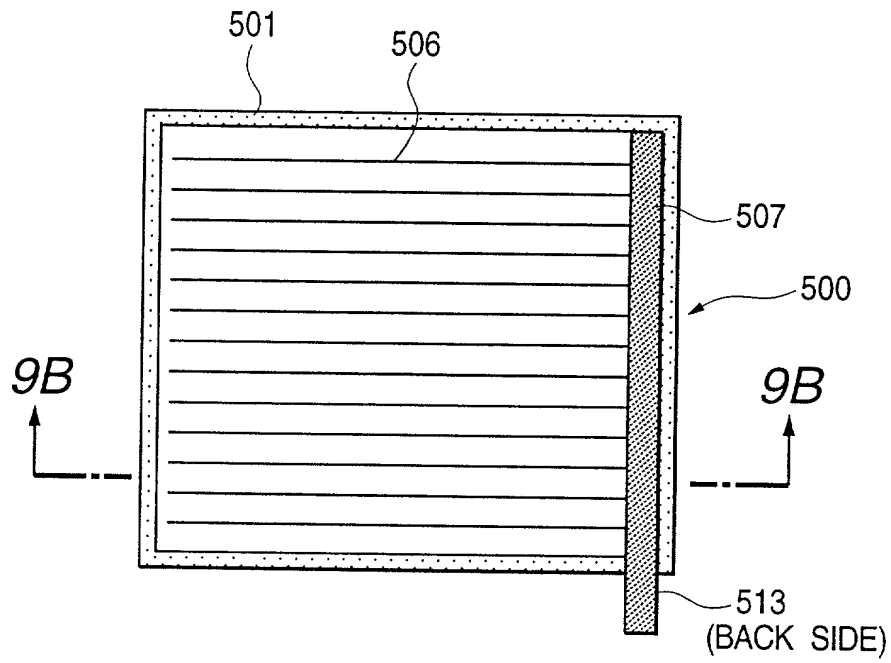


FIG. 9B

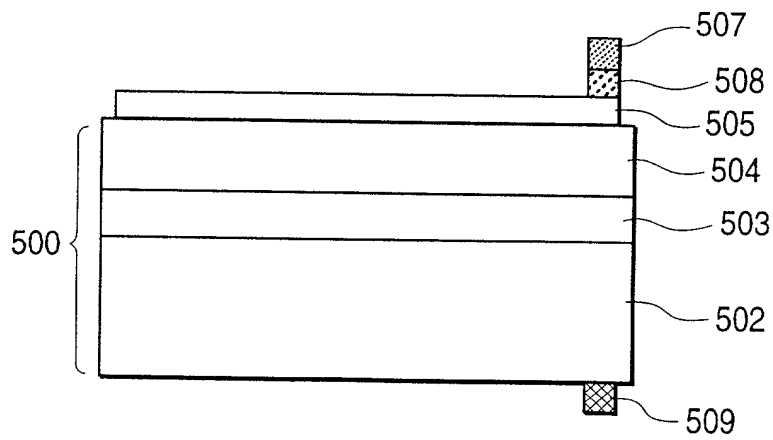


FIG. 10A

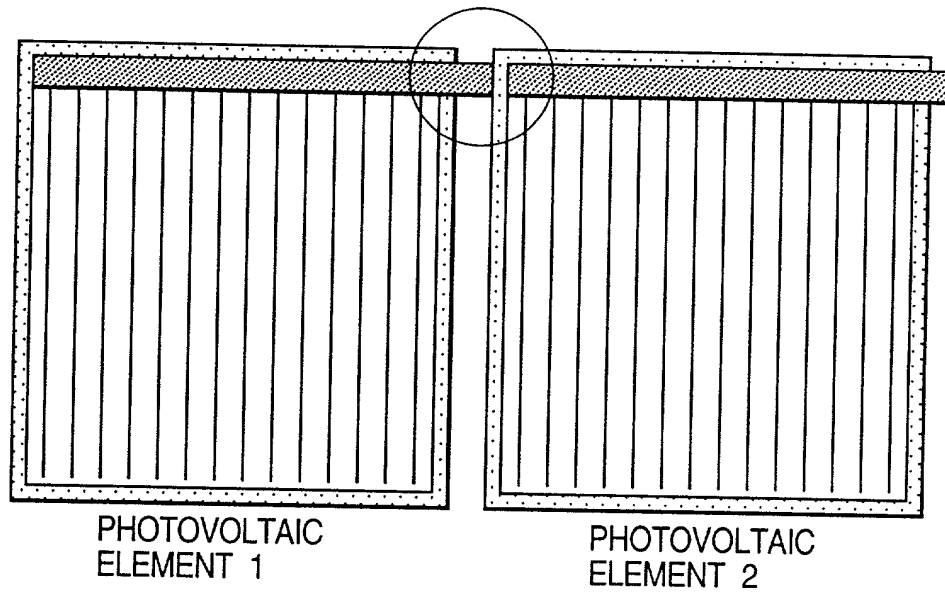


FIG. 10B

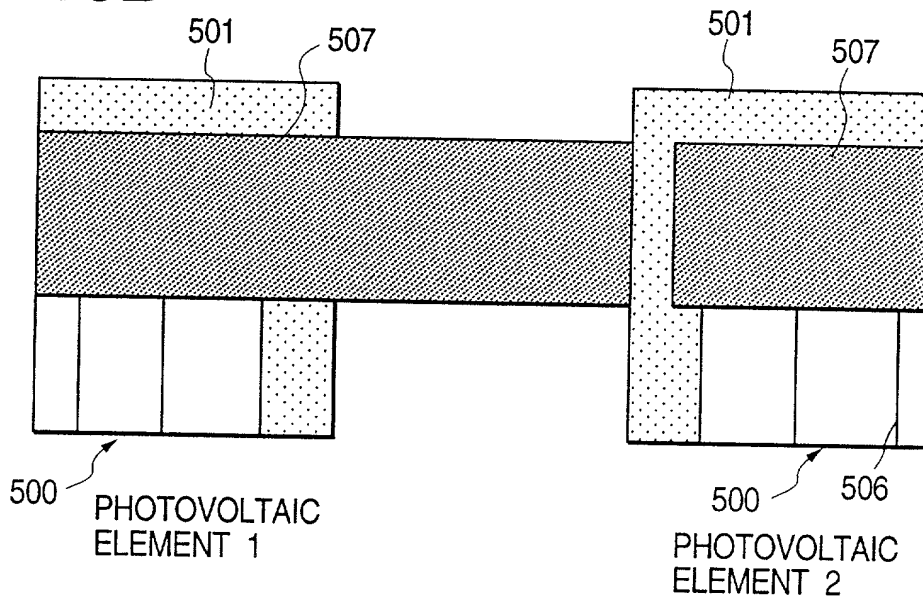


FIG. 10C

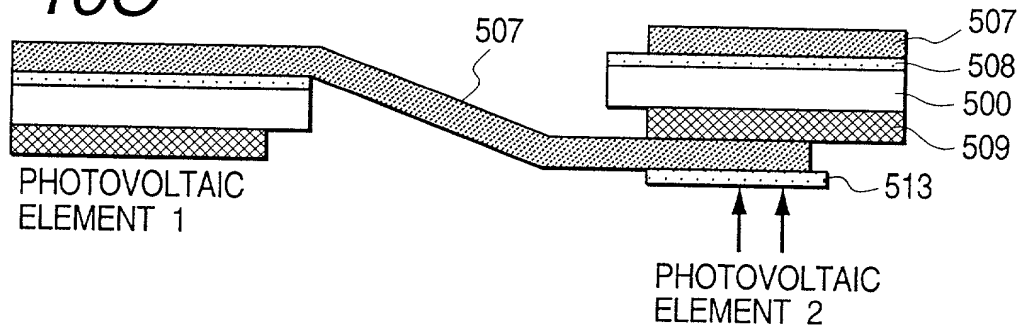


FIG. 11A

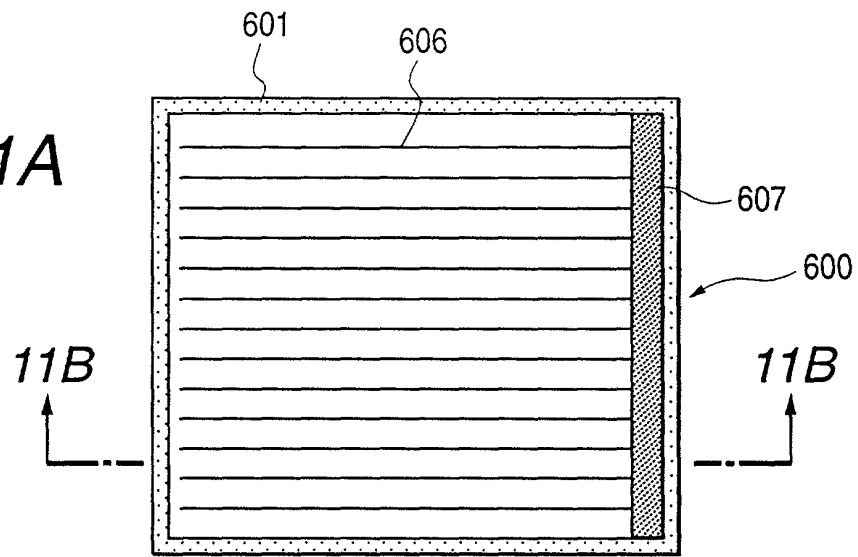


FIG. 11B

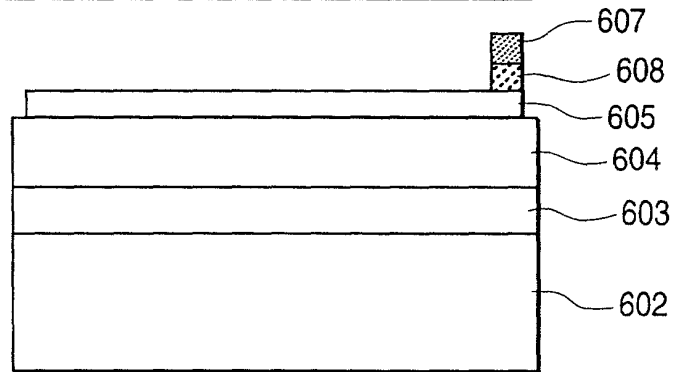
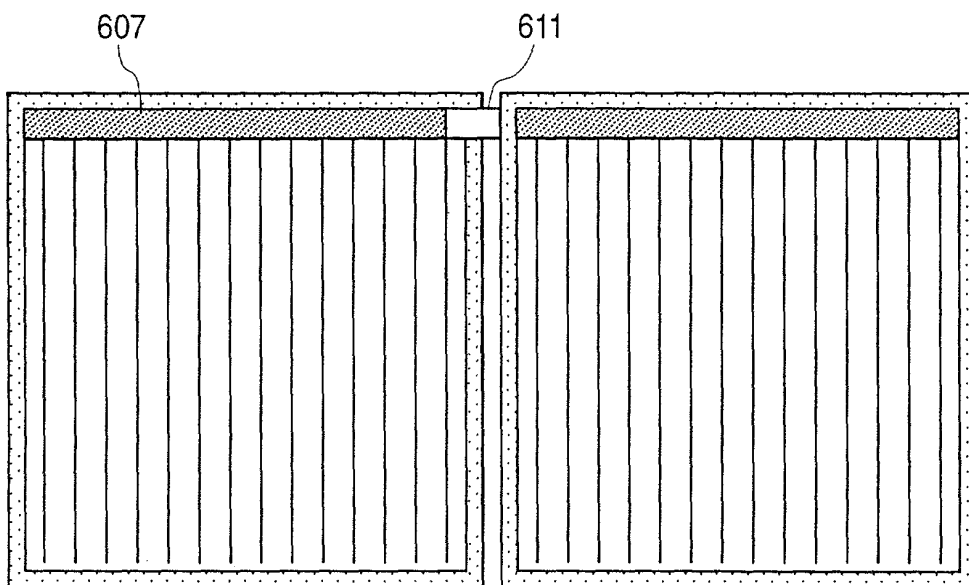
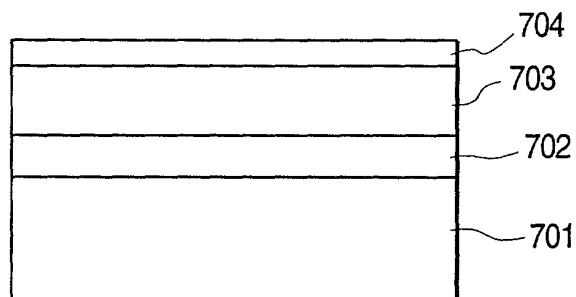
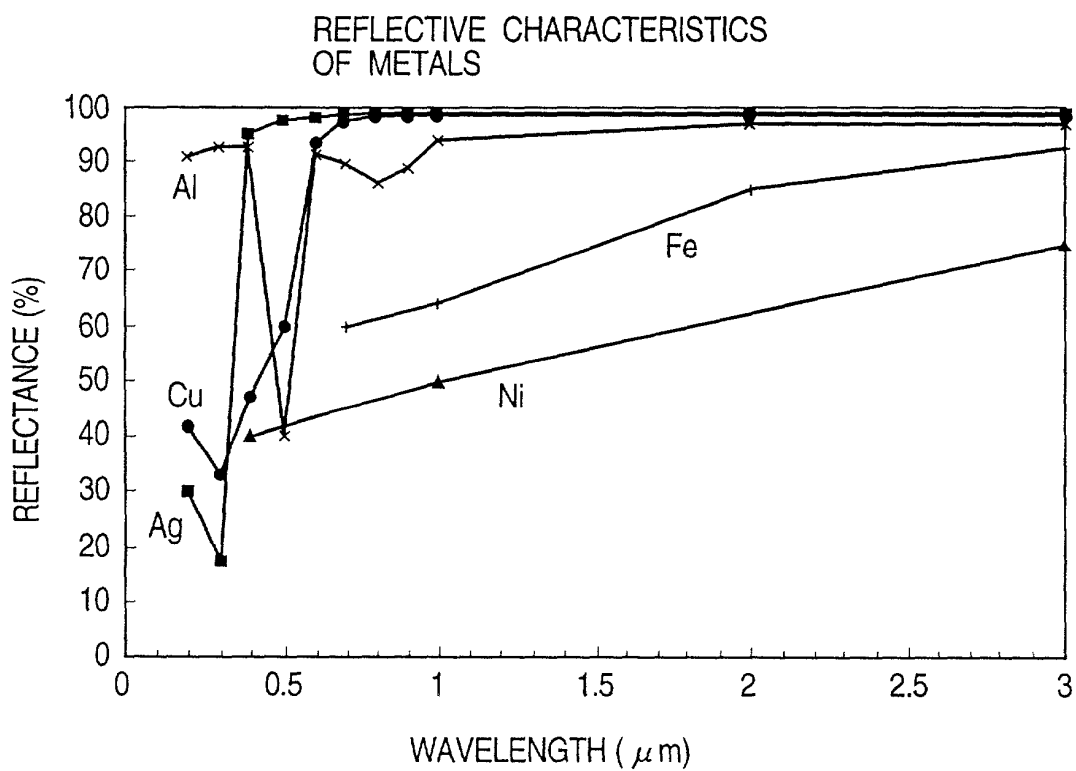
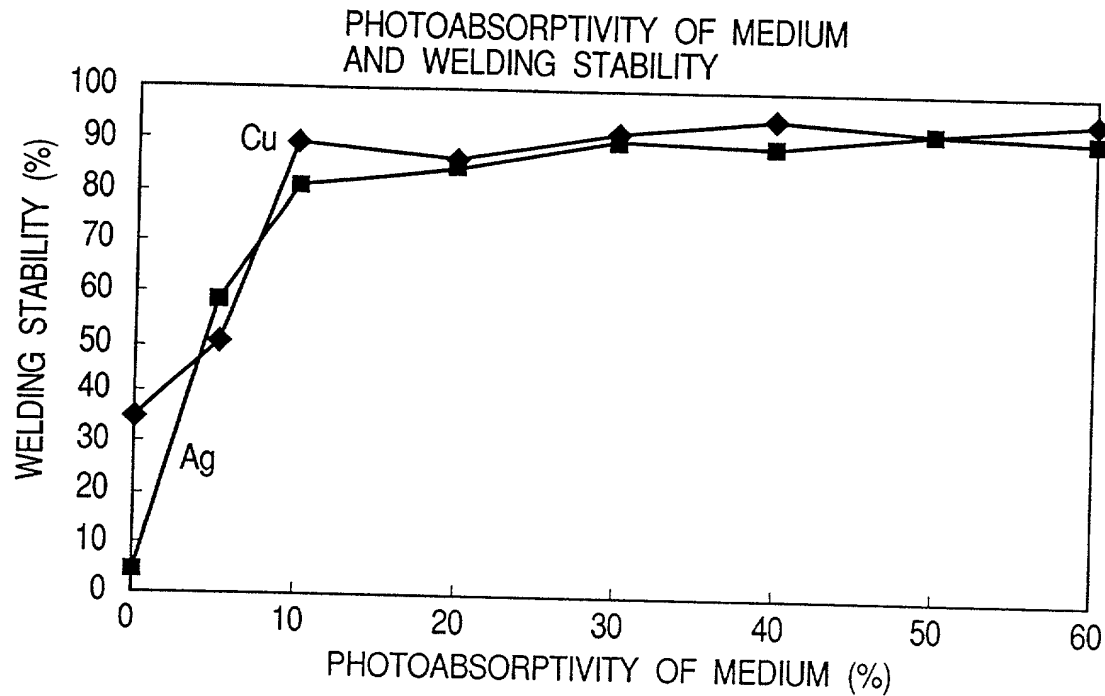
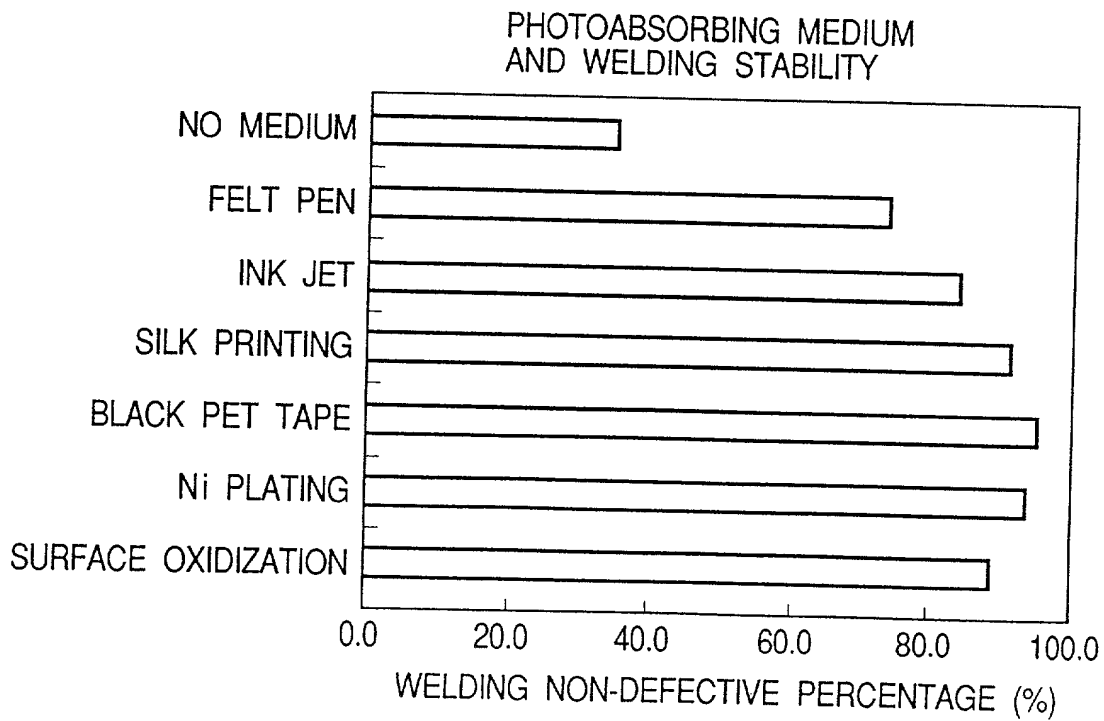


FIG. 11C



*FIG. 12**FIG. 13*

**FIG. 14****FIG. 15**

**FIG. 16**

MEASUREMENT OF ADHESION  
STRENGTH OF FILM AFTER WELDING

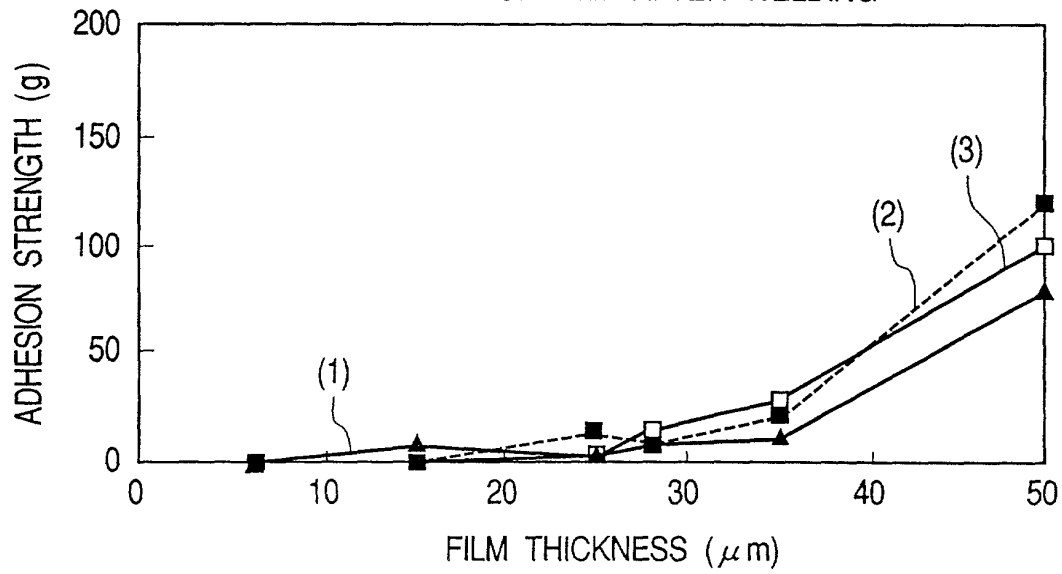
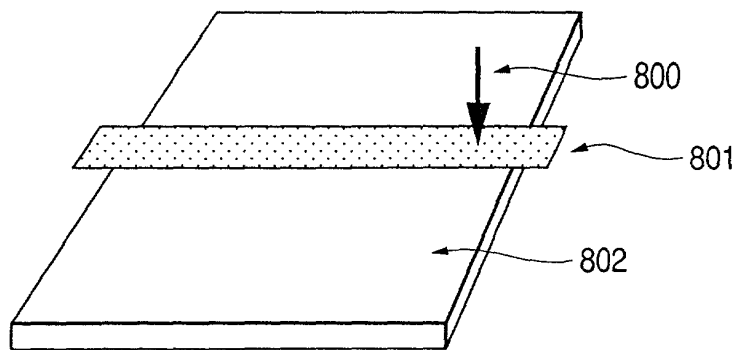
**FIG. 17**

FIG. 18A

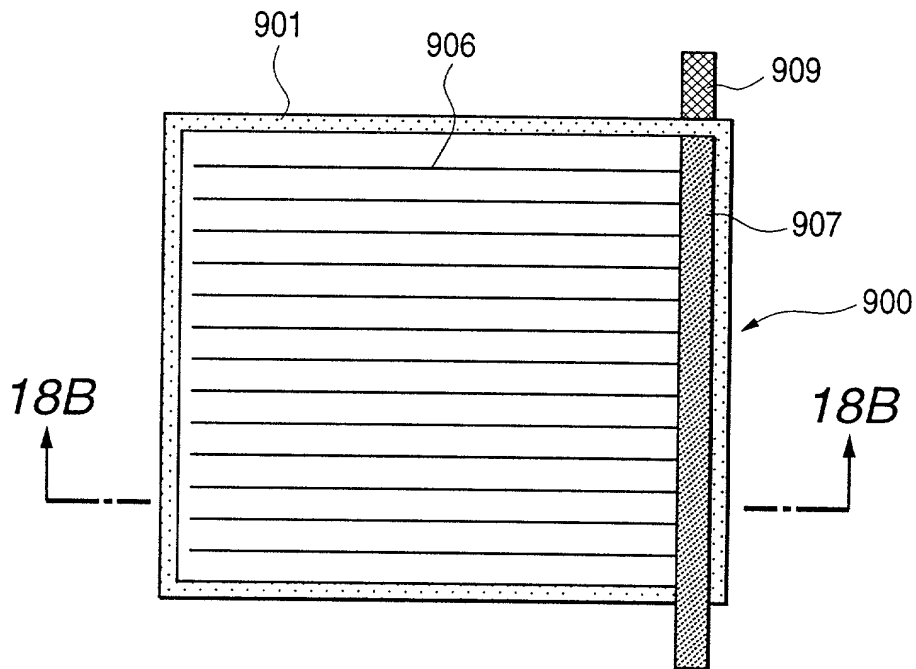
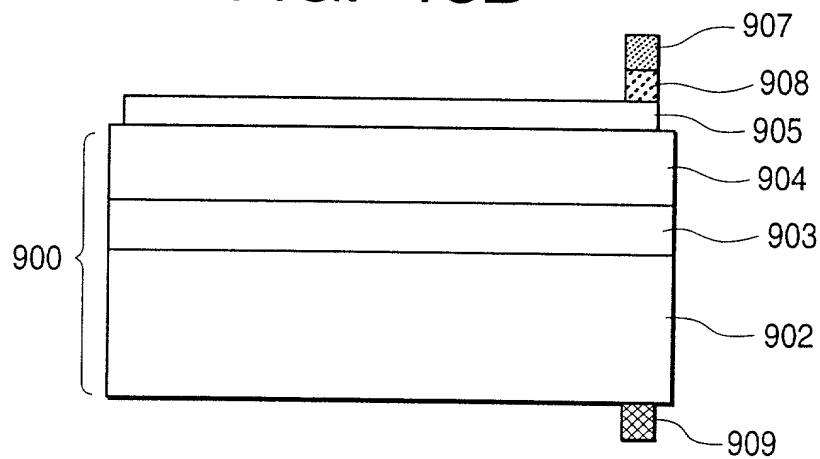
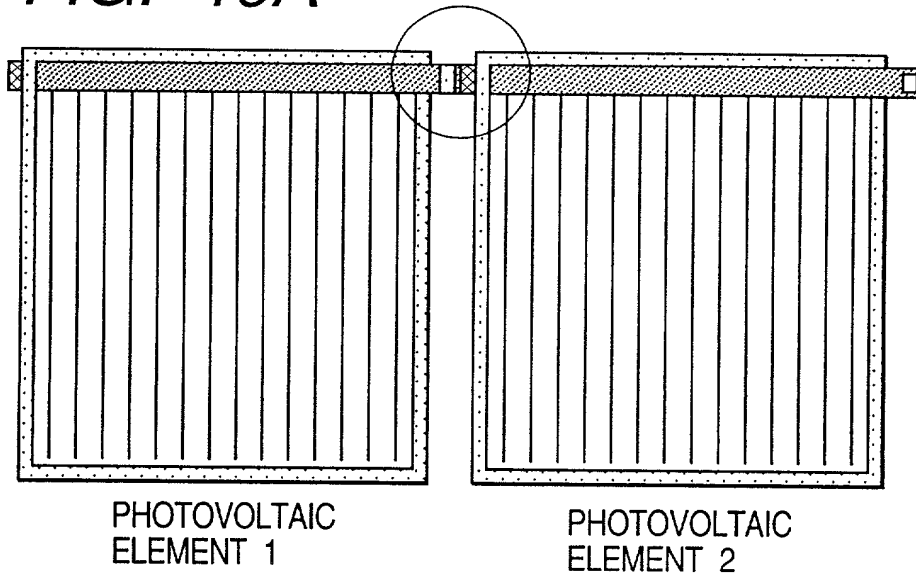
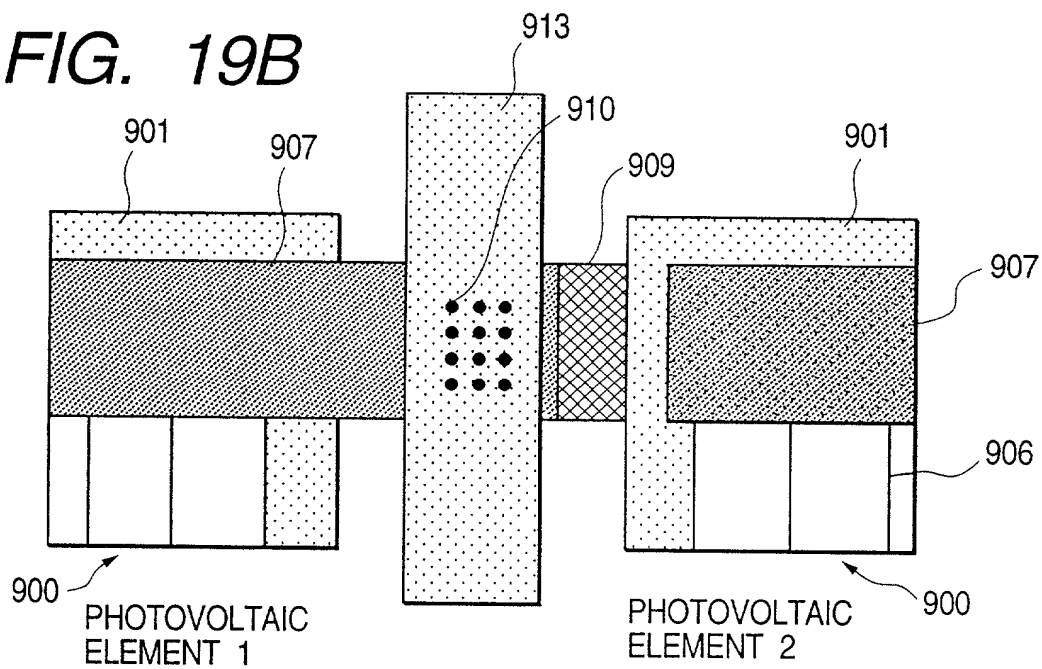
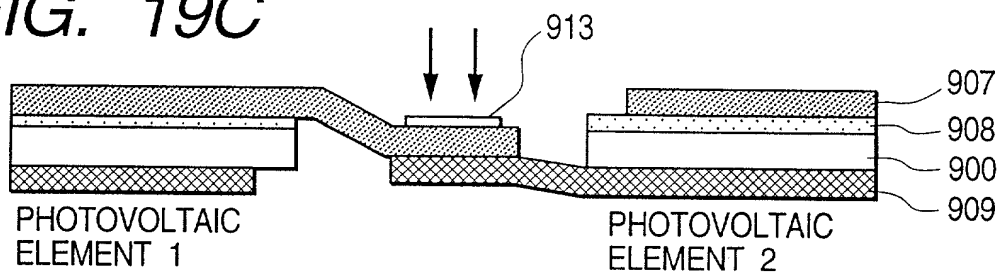


FIG. 18B



*FIG. 19A**FIG. 19B**FIG. 19C*



*FIG. 20*

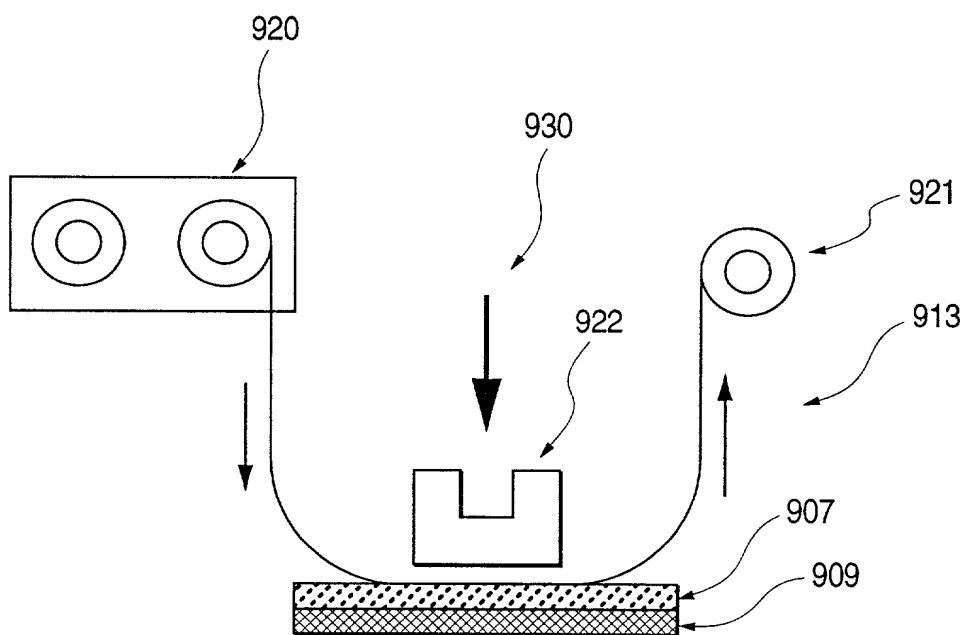
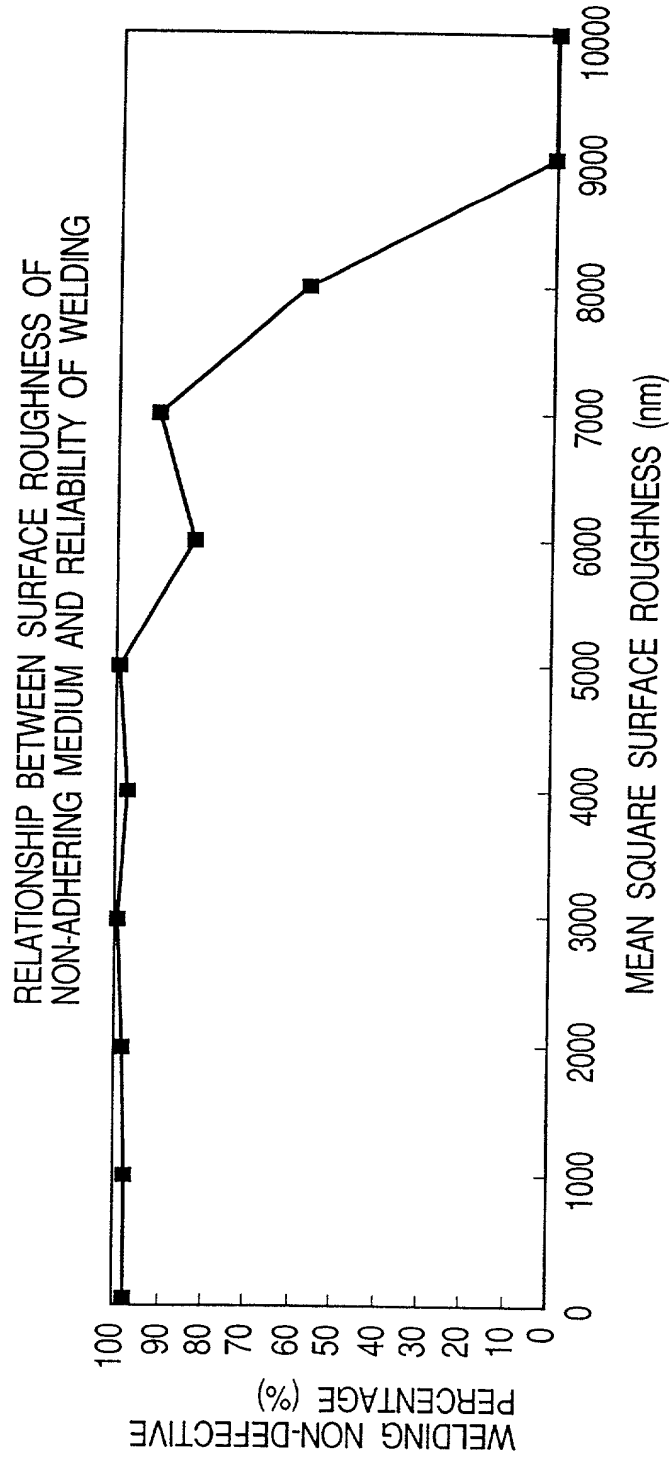


FIG. 21



Method 6604360

FIG. 22

